

Frearson (R&P) Flat Wood Screws and Installation Accessories

Screw	Basic Screw	Head Diameter		Drill Bit	Countersinks		Stop	Frearson
Size	Diameter	Maximum	Minimum	Size	Number	Cutting Diam.	Collar	Bit Size
2	0.086	0.172	0.147	5/64"	BC2	1/4"	1/4"	
3	0.099	0.199	0.171	3/32"	BC3	1/4"	1/4"	
4	0.112	0.225	0.195	7/64"	BC4	5/16"	5/16"	F1
5	0.125	0.252	0.220	1/8"	BC5	3/8"	3/8"	F1
6	0.138	0.279	0.224	9/64"	BC6	3/8"	3/8"	F2
7	0.151	0.305	0.268	5/32"	BC7	3/8"	3/8"	F2
8	0.164	0.332	0.292	11/64"	BC8	3/8"	3/8"	F2
9	0.177	0.358	0.316	3/16"	BC9	3/8"	3/8"	F2
10	0.190	0.385	0.340	13/64"	BC10	7/16"	7/16"	F2
12	0.216	0.438	0.389	7/32"	BC12	1/2"	1/2"	F2
14	0.242	0.507	0.452	15/64"	BC14	1/2"	1/2"	F3
16	0.268	0.544	0.485	17/64"	BC1617	5/8"	5/8"	F3
18	0.294	0.635	0.568	19/64"	BC1919	5/8"	5/8"	
20	0.320	0.650	0.582	21/64"	BC20	3/4"	3/4"	
24	0.372	0.762	0.685	3/8"	BC24	3/4"	3/4"	
30	0.500	1.000	0.888	1/2"	BC328	1"	1"	

Four Flute Plug Cutter

Size	Cutting Diameter	Maximum Length	Shank Diameter
1/4"	1/4"	3/8"	1/4"
5/16"	5/16"	3/8"	1/4"
3/8"	3/8"	1/2"	1/4"
7/16"	7/16"	1/2"	1/4"
1/2"	1/2"	1/2"	1/4"
9/16"	9/16"	9/16"	1/4"
5/8"	5/8"	5/8"	1/4"
3/4"	3/4"	3/4"	1/2"
7/8"	7/8"	3/4"	1/2"
1"	1"	3/4"	1/2"

Self Ejecting Plug Cutters

Barrel Type

Size	Cutting Diameter	Shank Size
1/4"	1/4"	1/2"
5/16"	5/16"	1/2"
3/8"	3/8"	1/2"
7/16"	7/16"	1/2"
1/2"	1/2"	1/2"
5/8"	5/8"	1/2"
3/4"	3/4"	1/2"
7/8"	7/8"	1/2"
1"	1"	1/2"